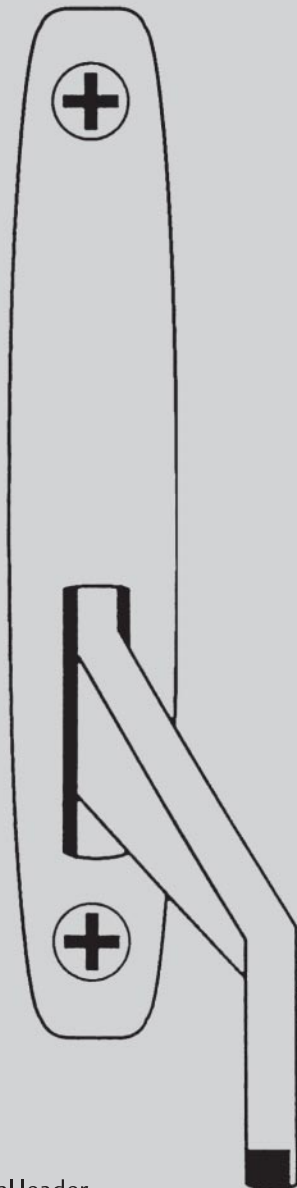
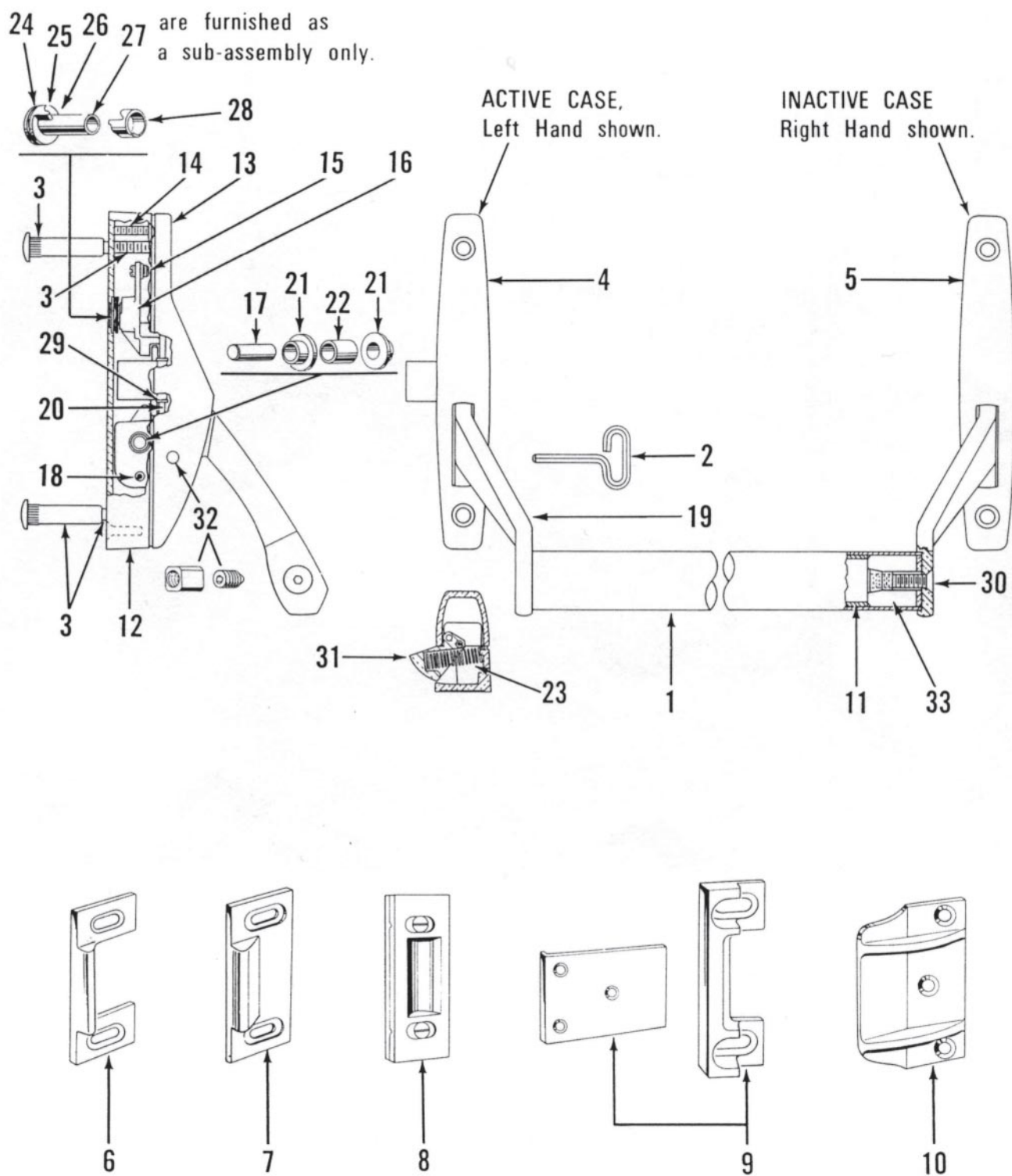


# ED7000 Series

## Exit Device Parts Manual

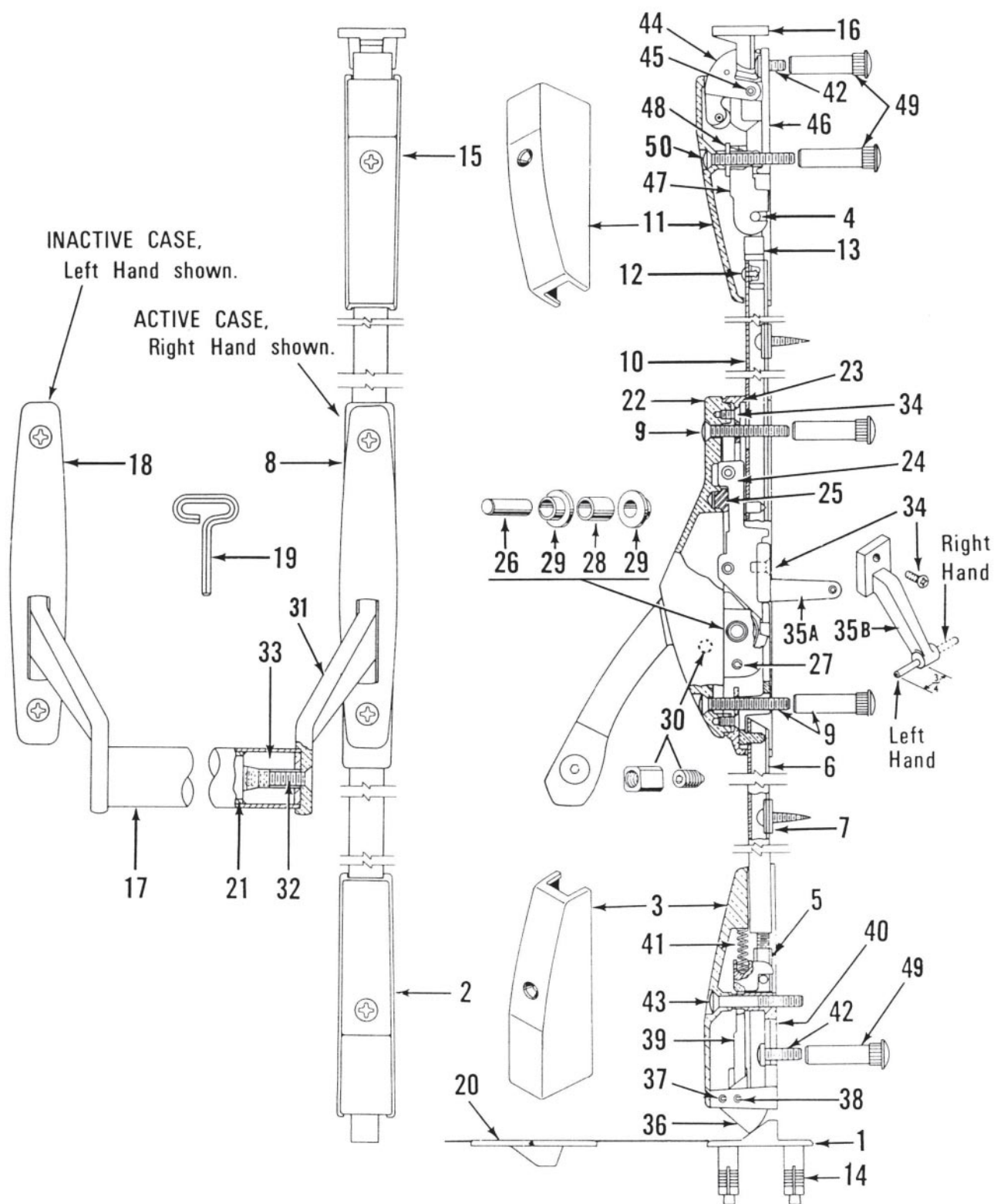




ITEM	PART NAME and DESCRIPTION		PART NO.
1	CROSSBAR	Regularly 31 11/16" long, unless otherwise specified	141L59
2	WRENCH		123F53
3	SCREW PACKET No Outside Trim, For Active & Inactive Cases (4 each Sex Nuts & Bolts)	1 3/8" Door	329F75
		1 3/4" Door	269F91
		2 1/4" Door	270F01
		For Inactive Case	
		ED7200, 1 3/8" Door	329F76
		ED7200 x M52, 1 3/4" Door	269F92
		ED7200 x M66, 2 1/4" Door	270F02
4	ACTIVE CASE SUB ASS'Y	ED7200 R. H.	269F69
		ED7200 L. H.	269F70
		ED7200 x M52 R. H.	269F71
		ED7200 x M52 L. H.	269F72
		ED7200 x M66 R. H.	269F65
		ED7200 x M66 L. H.	269F66
		ED7200 x M52 x M66 R. H.	269F67
		ED7200 x M52 x M66 L. H.	269F68
5	*INACTIVE CASE SUB ASS'Y	ED7200, ED7200 x M66 R. H.	269F73
		ED7200, ED7200 x M66 L. H.	269F74
		ED7200 x M52, ED7200 x M66 x M52 R. H.	269F75
		ED7200 x M52, ED7200 x M66 x M52 L. H.	269F76
6	ADJ. STRIKE (includes screws)		145F56
7	ADJ. STRIKE (includes screws)		145F55
8	ADJ. STRIKE (includes screws)		142F43
9	ADJ. STRIKE (includes screws)		300F71

\*See page 8 for Inactive Case component parts list.

ITEM	PART NAME and DESCRIPTION		PART NO.
10	ADJ. STRIKE (includes screws)		292F41
11	REINFORCING TUBE specify length		141L54
12	ACTIVE CASE		269F36
13	COVER	ED7200, R. H.	269F33
		ED7200 x M66 L. H.	269F34
		ED7200 x M52, ED7200 x M52 x M66	269F34
14	10-32 X 1" PHILLIPS FLAT HEAD MACHINE SCREW		291F57
15	SCREW		333F51
16	LATCH RETRACTOR	ED7200 x M66	269F39
		ED7200	269F40
17	LEVER PIVOT		269F48
18	59-040-187-05-0750 ROLL PIN		228F80
19	LEVER	R. H.	269F32
		L. H.	269F31
20	LATCH PIN		269F58
21	BUSHING		269F49
22	NYLINER		269F47
23	LATCH SPRING		269F53
24	WASHER	ED7200 x M66	269F56
		ED7200	269F55
25	SPRING WASHER		269F57
26	HUB		269F37
27	HUB SHANK		269F52
28	HOLDBACK SLEEVE		269F46
29	NYLON WASHER		164F32
30	5/16-24 UNF-2A X 1 1/2" FH SOCKET MACHINE SCREW		261F31
31	LATCH SUB ASS'Y		376F42
32	DOGGING DEVICE SUB ASS'Y		321F90
33	TENON SUB ASS'Y		378F74



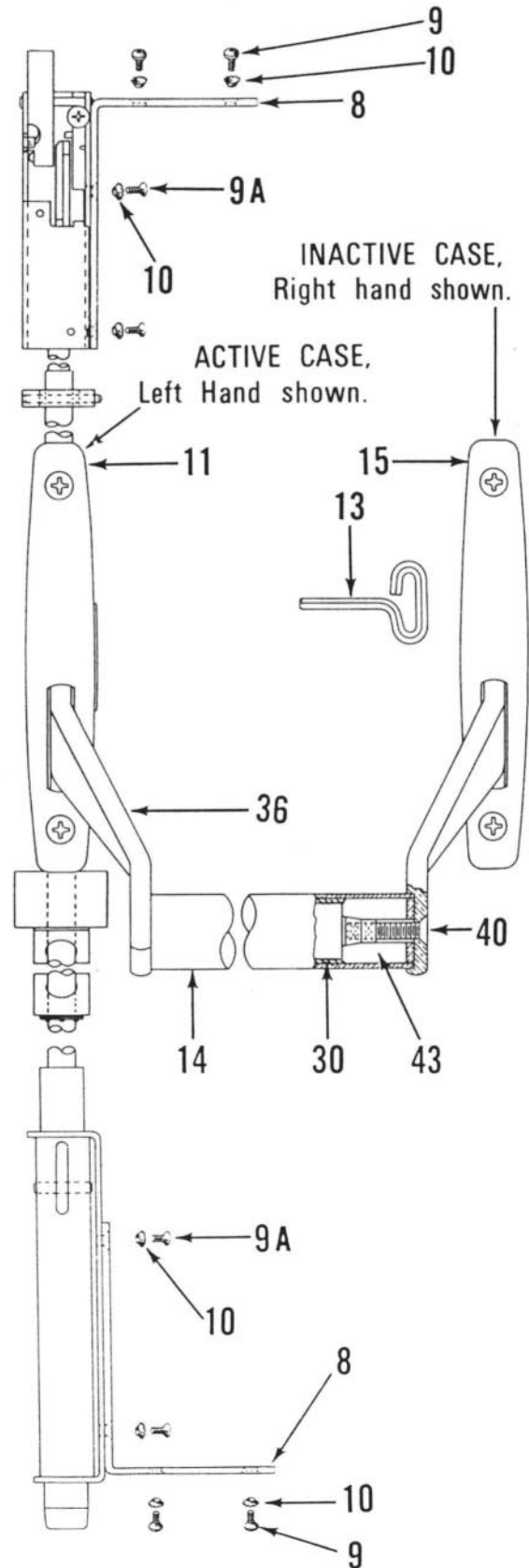
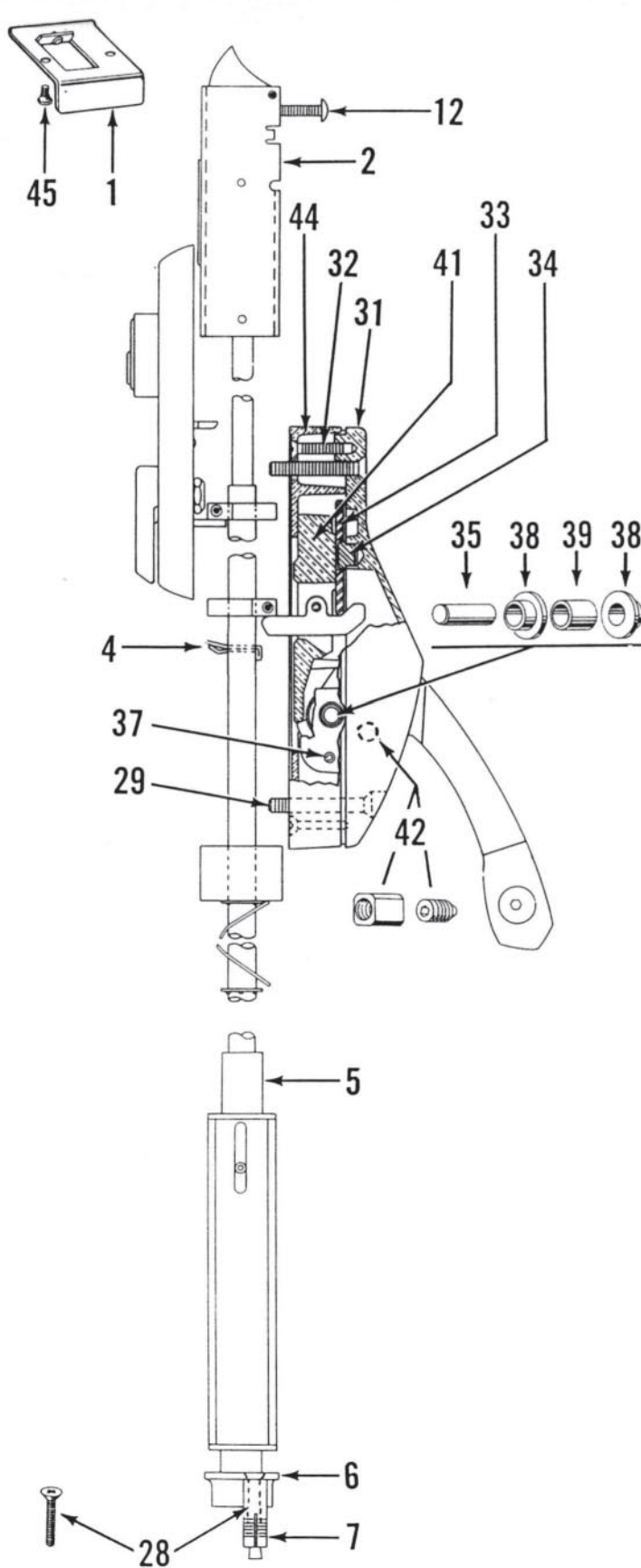


ITEM	PART NAME and DESCRIPTION			PART NO.
1	BOTTOM STRIKE (includes screws and anchors)			352F04
2	BOTTOM LATCH SUB ASS'Y (complete bottom latch less cover)			351F90
3	BOTTOM LATCH COVER			351F72
4	PIN			352F03
5	ADJUSTING BOLT			351F93
6	ADJ. BOTTOM ROD SUB ASS'Y			392L19M537
7	ROD GUIDE SUB ASS'Y			352F01
8	ACTIVE CASE SUB ASS'Y No outside trim 1 3/8", 1 3/4", 2 1/4" Doors ED7400	With dogging	R. H.	351F56
			L. H.	351F57
	Less dogging	R. H.	351F58	
		L. H.	351F59	
	With outside operator trim 1 3/4" Doors ED7400	With dogging	R. H.	351F60
			L. H.	351F61
	Less dogging	R. H.	351F62	
		L. H.	351F63	
	With outside operator trim 2 1/4" Doors ED7400	With dogging	R. H.	364F82
			L. H.	364F83
	Less dogging	R. H.	364F84	
		L. H.	364F85	
	With lever handle trim 1 3/4" Doors ED7401	With dogging	R. H.	364F90
			L. H.	364F91
	Less dogging	R. H.	364F92	
		L. H.	364F93	
9	SCREW PACKET No Outside Trim ED7400 For Active & Inactive Cases (4 each Sex Nuts & Bolts) ED7400 (4 each Sex Nuts & Bolts)	1 3/8" Door		329F75
		1 3/4" Door		269F91
		2 1/4" Door		270F01
		1 3/4" Door		269F92
		2 1/4" Door		270F02
10	TOP ROD (regularly furnished)			393L13M672
11	TOP LATCH COVER			351F73
12	DRIVE RIVET			352F02
13	TOP ROD CONNECTOR SUB ASS'Y			351F98
14	ANCHOR			361F30
15	TOP LATCH SUB ASS'Y (complete top latch less cover)			351F85
16	TOP STRIKE (includes screws)			352F05
17	CROSSBAR Regularly 31 11/16" long, unless otherwise specified			141L59
18	*INACTIVE CASE SUB ASS'Y	With dogging	R. H.	269F73
			L. H.	269F74
		Less dogging	R. H.	269F75
		L. H.	269F76	
19	WRENCH			123F53

\*See page 8 for Inactive Case component parts list.

ITEM	PART NAME and DESCRIPTION		PART NO.
20	FLUSH BOTTOM STRIKE (includes screws and anchor)		361F91
21	REINFORCING TUBE Specify length		141L54
22	COVER only	With dogging R. H.	269F33
		L. H.	269F34
		Less dogging	269F35
23	ACTIVE CASE only	With bottom rod	351F50
		Without bottom rod	351F51
24	SLIDE SUB ASS'Y		351F55
25	BUTTON		269F54
26	LEVER PIVOT		269F48
27	#59-040-187-05-0750 ROLLPIN		228F80
28	NYLINER		269F47
29	BUSHING		269F49
30	DOGGING DEVICE SUB ASS'Y		321F90
31	LEVER	R. H.	269F32
		L. H.	269F31
32	5/16-24 UNF-2A x 1 1/2" FLAT HEAD SOCKET MACHINE SCREW		261F31
33	TENON SUB ASS'Y		378F74
34	**10-32 x 7/16" PHIL. FLAT HD UNDCUT MACH. SCREW		351F52
35A	SLIDE EXTENSION SUB ASS'Y For Grip or Pull Trim	1 3/4" Door	365F00
		2 1/4" Door	365F01
35B	For Lever Handle Trim - Specify hand	1 3/4" Doors only	365F03
36	BOTTOM LATCH only		351F86
37	#79-032-156-0937 ROLLPIN (in frame)		351F80
38	#79-032-156-0562 ROLLPIN (in latch)		228F68
39	LATCH LINK		351F87
40	BOTTOM LATCH BACKPLATE		351F88
41	SPRING		351F89
42	1/4-20 X 3/4" PHIL. BINDING UNDERCUT MACH. SCREW (Specify US19)		352F06
43	1/4-20 X 2" PHIL. OVAL HEAD TAPPING SCREW for Metal Doors		365F98
	#14 X 2 1/4" SLOTTED OVAL HEAD WOOD SCREW for Wood Doors		352F07
44	TOP LATCH only		351F79
45	#79-040-187-0875 ROLLPIN		284F97
46	TOP LATCH BACKPLATE		351F82
47	TOP LATCH SLIDE		351F83
48	SPACER		351F84
49	SEX NUT only	1 3/8" Door Thickness	101F73
		1 3/4" Door Thickness	101F74
		2 1/4" Door Thickness	101F75
50	THROUGH BOLT		270F11

\*\*Apply grade EV Loctite (or equivalent) to threads.

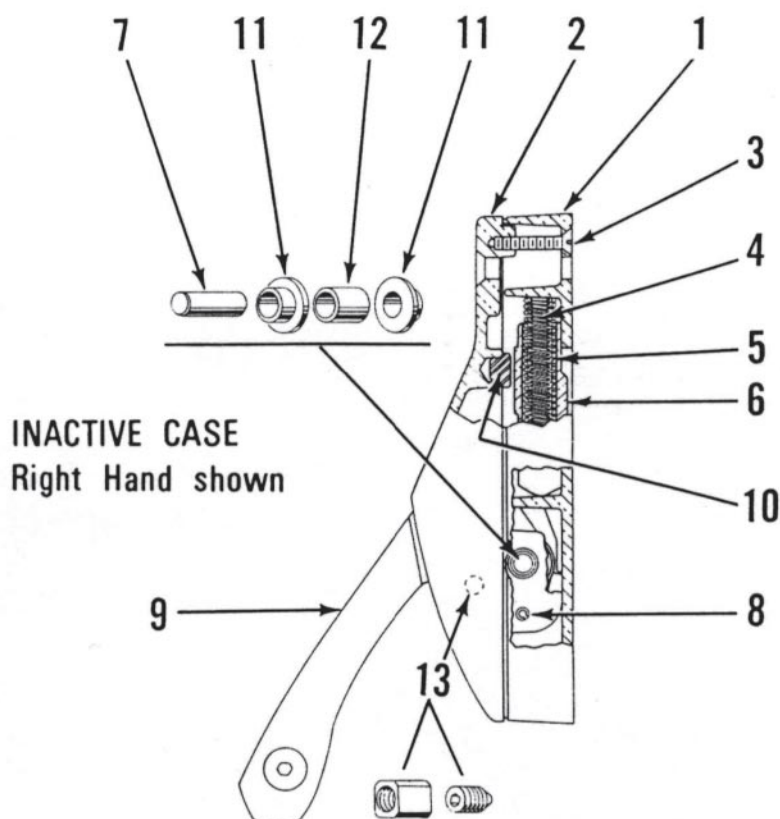


ITEM	PART NAME and DESCRIPTION			PART NO.
1	TOP STRIKE SUB ASS'Y includes screws	Regular		183F85
		Reveal Depth	5 1/2" To 8"	213F10
			Under 5 1/2"	213F11
2	TOP LATCH SUB ASS'Y (includes top rod)	for door heights 6'4" to 8'6"		183F74
		for door heights 8'6" to 10'8"		183F75
4	COTTER PIN			269F04
5	LOWER BOLT SUB ASS'Y (includes bottom rod)			305F72
6	BOTTOM STRIKE (includes screws and anchors)			123F22
7	ANCHOR			361F30
8	MOUNTING BRACKET			122F18
9	#10-32 NF-2A X 7/16" PHILLIPS FLAT HEAD UNDERCUT MACHINE SCREW specify finish			351F52
9A	#10-32 NF-2A X 1/4" PHILLIPS OVAL HEAD UNDERCUT MACHINE SCREW			269F09
10	LOCK WASHER 82° external c'sink type			269F05
11	ACTIVE CASE SUB ASS'Y	With dogging	R. H.	291F52
			L. H.	291F53
		Less dogging	R. H.	291F54
			L. H.	291F55
12	#10-32 X 1 1/4" PHIL. TORX HEAD MACH. SCREW			282F35

ITEM	PART NAME and DESCRIPTION			PART NO.
13	WRENCH			123F53
14	CROSSBAR Regularly 31 11/16" long, unless otherwise specified			141L59
15	*INACTIVE CASE SUB ASS'Y	With dogging	R. H.	269F73
			L. H.	269F74
		Less dogging	R. H.	269F75
			L. H.	269F76
28	1/4-20NC-2A X 5/8" PHIL. FLAT HEAD MACH. SCREW			220F75
29	1/4-20NC-2A X 1 3/4" PHIL. OVAL HEAD MACH. SCREW			249F33
30	REINFORCING TUBE Specify length			141L54
31	COVER only	With dogging	R. H.	269F33
			L. H.	269F34
		Less dogging		269F35
32	#10-32 X 1" PHILLIPS FLAT HEAD MACHINE SCREW			291F57
33	STOP PLATE			291F49
34	BUTTON			291F54
35	LEVER PIVOT			269F48
36	LEVER		R. H.	269F32
			L. H.	269F31
37	#59-040-187-0750			228F80
38	BUSHING			269F49
39	NYLINER			269F47
40	5/16-24 UNF-2A X 1 1/2" FH SOCKET MACH. SCREW			261F31
41	SLIDE SUB ASS'Y			293F18
42	DOGGING DEVICE SUB ASS'Y			321F90
43	TENON SUB ASS'Y			378F74
44	CASE only. For active and inactive sub-assemblies			269F42
45	#8-32NC-2A X 3/8" PHILLIPS FLAT HEAD UNDERCUT MACHINE SCREW			269F08

\*See page 8 for Inactive Case component parts list.

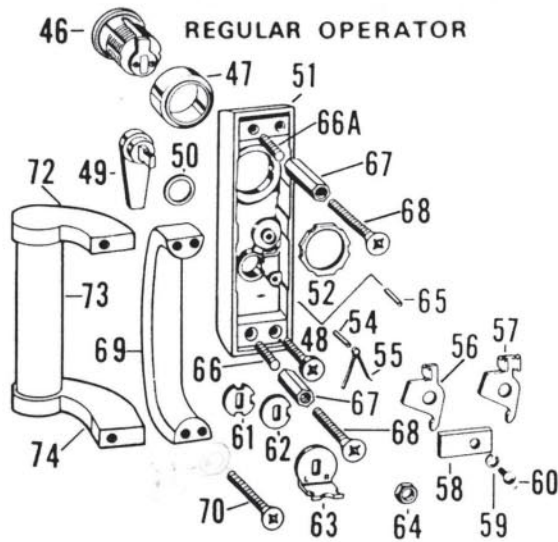




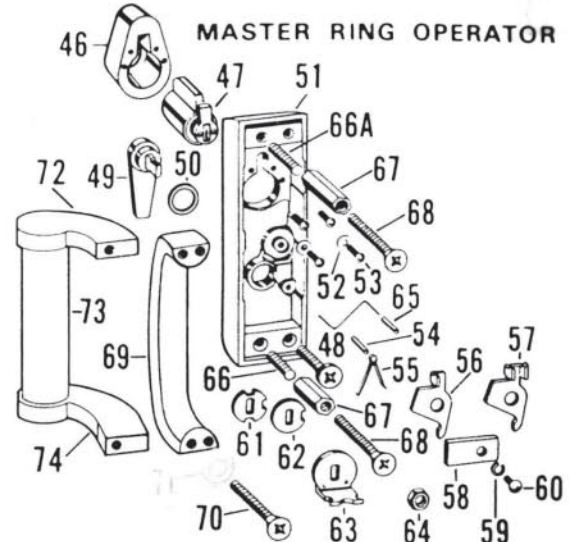
ITEM	PART NAME and DESCRIPTION		PART NO.
1	INACTIVE CASE only		269F42
2	COVER	With dogging R. H.	269F33
		L. H.	269F34
		Less dogging	269F35
3	#10-32 X 1" PHILLIPS FLAT HEAD MACHINE SCREW		291F57
4	INNER SPRING		269F60
5	OUTER SPRING		269F57
6	SLIDE		269F41
7	LEVER PIVOT		269F48
8	#59-040-187-0750 ROLLPIN		228F80
9	LEVER	R. H.	269F32
		L. H.	269F31
10	BUTTON		269F54
11	BUSHING		269F49
12	NYLINER		269F47
13	DOGGING DEVICE		321F90



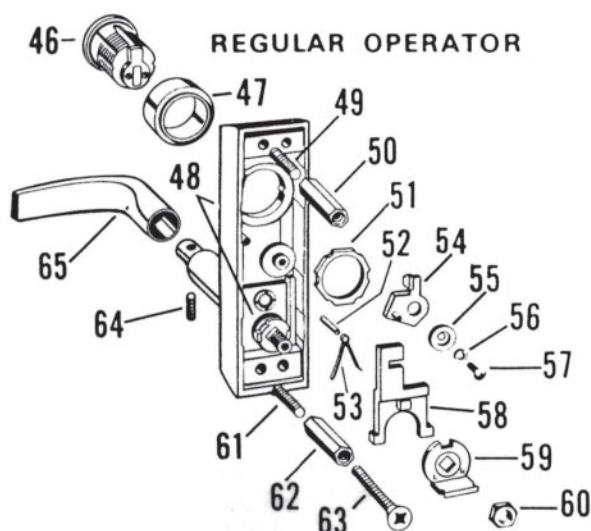
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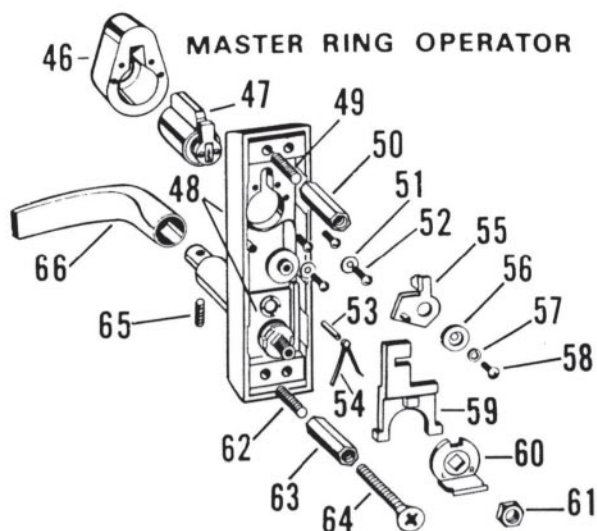
ITEM	PART NAME and DESCRIPTION	PART NO.
46	CYLINDER ASSEMBLY	As Cataloged
47	CYLINDER COLLAR	134F05
48	1/4-20 X 3/8" PHIL. BINDING HEAD MACHINE SCREW	352F06
49	HANDLE LEVER	122F64
50	SPACER WASHER (NYLON)	122F63
51	CASE	363F05
52	HEX NUT	129F84
54	ROLLPIN (#79-028-125-0500 ST'D)	228F51
55	SPRING-LOCKING LEVER	122F59
56	LOCKING LEVER for 4163, 4168, 693, 698	122F57
57	LOCKING LEVER for 4161, 691	122F56
58	PLATE	362F91
59	#10 LIGHT SPRING WASHER	306F07
60	#10-24 X 5/16" PHIL. ROUND HEAD MACHINE SCREW	306F06
61	LOCKING HUB for 4163, 693	122F61
62	LOCKING HUB for 4161, 4168, 691, 698	122F60
63	LIFTING LEVER	185F55
64	JAM NUT	184F94
65	ROLLPIN (#79-028-125-0343)	228F49
66	STUD	173F69
66A	STUD	140F52
67	NUT	362F49
68	SCREW	352F06
69	PULL SA	404F57
70	SCREW PACKET for 1 3/4" dr. - 1/4-20 X 2 5/8" OHMS-PH for 2 1/4" dr. - 1/4-20 X 3 1/8" OHMS-PH	285F33 222F94
72	BRACKET TOP	R. H. 362F98 L. H. 362F99
73	GRIP	328F80
74	BRACKET BOTTOM	R. H. 363F02 L. H. 363F03



ITEM	PART NAME and DESCRIPTION	PART NO.
46	CYLINDER ASSEMBLY (for Master Ring Cyl.)	As Cataloged
47	MASTER RING CYLINDER	As Cataloged
48	1/4-20 X 3/4" PHILLIPS BINDING HEAD MACHINE SCREW	352F06
49	HANDLE LEVER	122F64
50	SPACER WASHER (NYLON)	122F63
51	CASE	363F07
52	WASHER	122F24
53	#6-32 X 5/8" ROUND HEAD MACHINE SCREW	268F84
54	ROLLPIN (#79-028-125-0500 ST'D)	228F51
55	SPRING-LOCKING LEVER	122F59
56	LOCKING LEVER for MR4163, MR4168, MR693, MR698	122F57
57	LOCKING LEVER for MR4161, MR691	122F56
58	PLATE	362F91
59	#10 LIGHT SPRING WASHER	306F07
60	#10-24 X 5/16" PHIL. ROUND HEAD MACHINE SCREW	306F06
61	LOCKING HUB for MR4163, MR693	122F61
62	LOCKING HUB for MR4161, MR4168, MR691, MR698	122F60
63	LIFTING LEVER	185F55
64	JAM NUT	184F94
65	ROLLPIN (#79-028-125-0343)	228F49
66	STUD	173F69
66A	STUD	140F52
67	NUT	362F49
68	SCREW	352F06
69	PULL SA	404F57
70	SCREW PACKET for 1 3/4" dr. - 1/4-20 X 2 5/8" OHMS-PH for 2 1/4" dr. - 1/2-20 X 3 1/8" OHMS-PH	285F33 222F94
72	BRACKET TOP	R. H. 362F98 L. H. 362F99
73	GRIP	328F80
74	BRACKET BOTTOM	R. H. 363F02 L. H. 363F03



ITEM	PART NAME and DESCRIPTION	PART NO.
46	CYLINDER ASSEMBLY	As cataloged
47	CYLINDER COLLAR	134F05
48	CASE & TORQUE RELEASE SUB ASSY	R.H. 364F38 L.H. 364F39 R.H. 364F36 L.H. 364F37
49	STUD	140F52
50	NUT	173F72
51	HEX NUT	129F84
52	ROLLPIN	228F51
53	SPRING - LOCKING LEVER	122F59
54	LOCKING LEVER	for x455 365F53 for x457 365F54
55	WASHER	364F22
56	#10 LIGHT SPRING WASHER	306F07
57	#10-24 X 5/16" PHIL ROUND HEAD MACH. SCREW	364F17
58	LOCKING SLIDE	364F27
59	LIFTING LEVER	364F30
60	JAM NUT	184F94
61	STUD	140F52
62	NUT	173F72
63	SCREW PACKET	363F67
64	SET SCREW	262F89
65	HANDLE LEVER	C4 / C4M 152F17 D4 / D4M RHR 324F09 D4 / D4M LHR 324F10 B5M 580F31 G6M 580F30
	KNOB	



ITEM	PART NAME and DESCRIPTION	PART NO.
46	CYLINDER ASSEMBLY (for Master Ring C	As cataloged
47	MASTER RING CYLINDER	As cataloged
48	CASE & TORQUE RELEASE SUB ASSY	R.H. 364F38 L.H. 364F39 R.H. 364F36 L.H. 364F37
49	STUD	140F52
50	NUT	173F72
51	WASHER	122F24
52	#6-32 X 5/8" RHMS	268F84
53	ROLLPIN	228F51
54	SPRING - LOCKING LEVER	122F59
55	LOCKING LEVER	for x455 365F53 for x457 365F54
56	WASHER	364F22
57	#10 LIGHT SPRING WASHER	306F07
58	#10-24 X 5/16" PHIL ROUND HEAD MACH. SCREW	364F17
59	LOCKING SLIDE	364F27
60	LIFTING LEVER	364F30
61	JAM NUT	184F94
62	STUD	140F52
63	NUT	173F72
64	SCREW PACKET	363F67
65	SET SCREW	262F89
66	HANDLE LEVER	C4 / C4M 152F17 D4 / D4M RHR 324F09 D4 / D4M LHR 324F10 B5M 580F31 G6M 580F30
	KNOB	



**TO CONVERT INCHES TO MILLIMETERS: MULTIPLY BY 25.4**

INCHES:		METRIC:
Decimal	Fraction	Millimeters
.03125	$\frac{1}{32}$	.794
.0625	$\frac{1}{16}$	1.588
.09375	$\frac{3}{32}$	2.381
.125	$\frac{1}{8}$	3.175
.15625	$\frac{5}{32}$	3.969
.1875	$\frac{3}{16}$	4.763
.21875	$\frac{7}{32}$	5.556
.25	$\frac{1}{4}$	6.350
.28125	$\frac{9}{32}$	7.144
.3125	$\frac{5}{16}$	7.938
.34375	$\frac{11}{32}$	8.731
.375	$\frac{3}{8}$	9.525
.40625	$\frac{13}{32}$	10.319
.4375	$\frac{7}{16}$	11.113
.46875	$\frac{15}{32}$	11.906
.5	$\frac{1}{2}$	12.70

INCHES:		METRIC:
Decimal	Fraction	Millimeters
.53125	$\frac{17}{32}$	13.494
.5625	$\frac{9}{16}$	14.288
.59375	$\frac{19}{32}$	15.081
.625	$\frac{5}{8}$	15.875
.65625	$\frac{21}{32}$	16.669
.6875	$\frac{11}{16}$	17.463
.71875	$\frac{23}{32}$	18.256
.75	$\frac{3}{4}$	19.050
.78125	$\frac{25}{32}$	19.844
.8125	$\frac{13}{16}$	20.638
.84375	$\frac{27}{32}$	21.431
.875	$\frac{7}{8}$	22.225
.90625	$\frac{29}{32}$	23.019
.9375	$\frac{15}{16}$	23.813
.96875	$\frac{31}{32}$	24.606
1.0	1	25.40

**TO CONVERT MILLIMETERS TO INCHES: MULTIPLY BY .0394**



**ASSA ABLOY**

**In U.S.**

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Architectural Hardware  
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Berlin, CT 06037  
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Fax: 800-447-6714  
[corbinrusswin.com](http://corbinrusswin.com)

**In Canada**

ASSA ABLOY Door  
Security Solutions Canada  
160 Four Valley Drive  
Vaughan, Ontario  
Canada L4K 4T9  
Phone: 800-461-3007  
Fax: 905-738-2478  
[www.assaabloy.ca](http://www.assaabloy.ca)

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